



REFRIGERATION AND
AIR CONDITIONING

INSTRUCTIONS

AK-CC 210 (115 V)

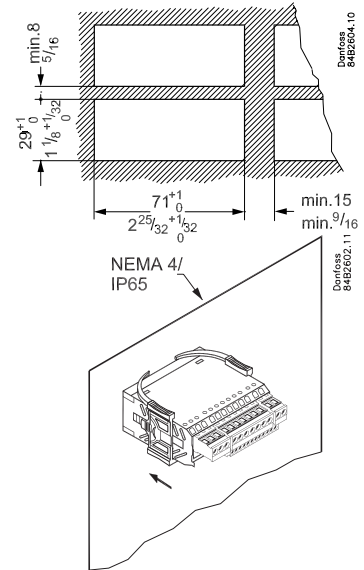
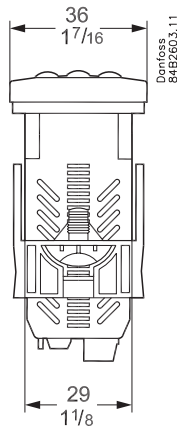
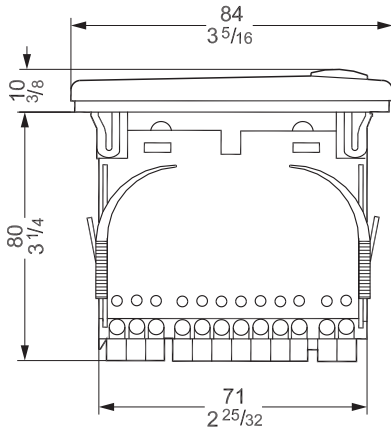


084R8007



R18MC65M

084R8007

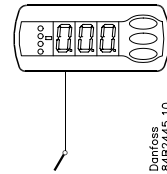
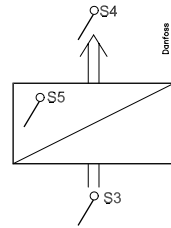
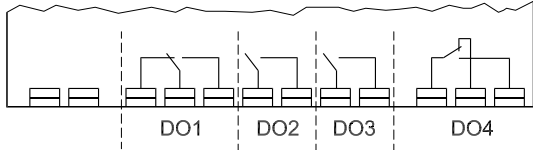


$t_{amb} = 0 - +55^{\circ}\text{C}, 32 - +131^{\circ}\text{F}$

115 V a.c., 50/60 Hz

2.5 VA

10 V < U < 256 V



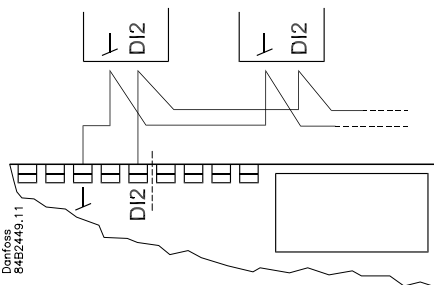
Type: Pt 1000 (1000 Ω / 0 $^{\circ}\text{C}$) /
Ptc 1000 (1000 Ω / 25 $^{\circ}\text{C}$) /
NTC-M2020 (5000 Ω / 25 $^{\circ}\text{C}$)

(o06)

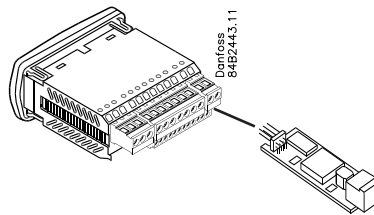
	CE (250 V a.c.)	UL *** (240 V a.c.)
DO1. Refrigeration *	10 (6) A	10 A Resistive 5FLA, 30LRA
DO2. Defrost *	10 (6) A	10 A Resistive 5FLA, 30LRA
DO3. Fan or refrigeration 2 *	6 (3) A	6 A Resistive 3FLA, 18LRA 131 VA Pilot duty
DO4. Alarm, light, rail heat or hotgas defrost *	4 (1) A Min. 100 mA**	4 A Resistive 131 VA Pilot duty

* DO1 and DO2 are 16 A relays. DO3 and DO4 are 8 A relays. Max. load must be kept.
** Gold plating ensures make function with small contact loads
*** UL-approval based on 30000 couplings

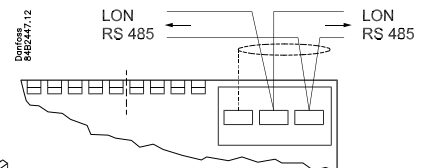
Coordinated defrost



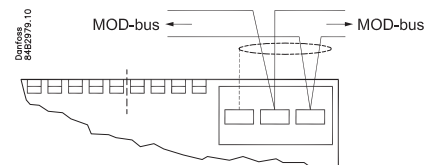
Data communication



LON RS485

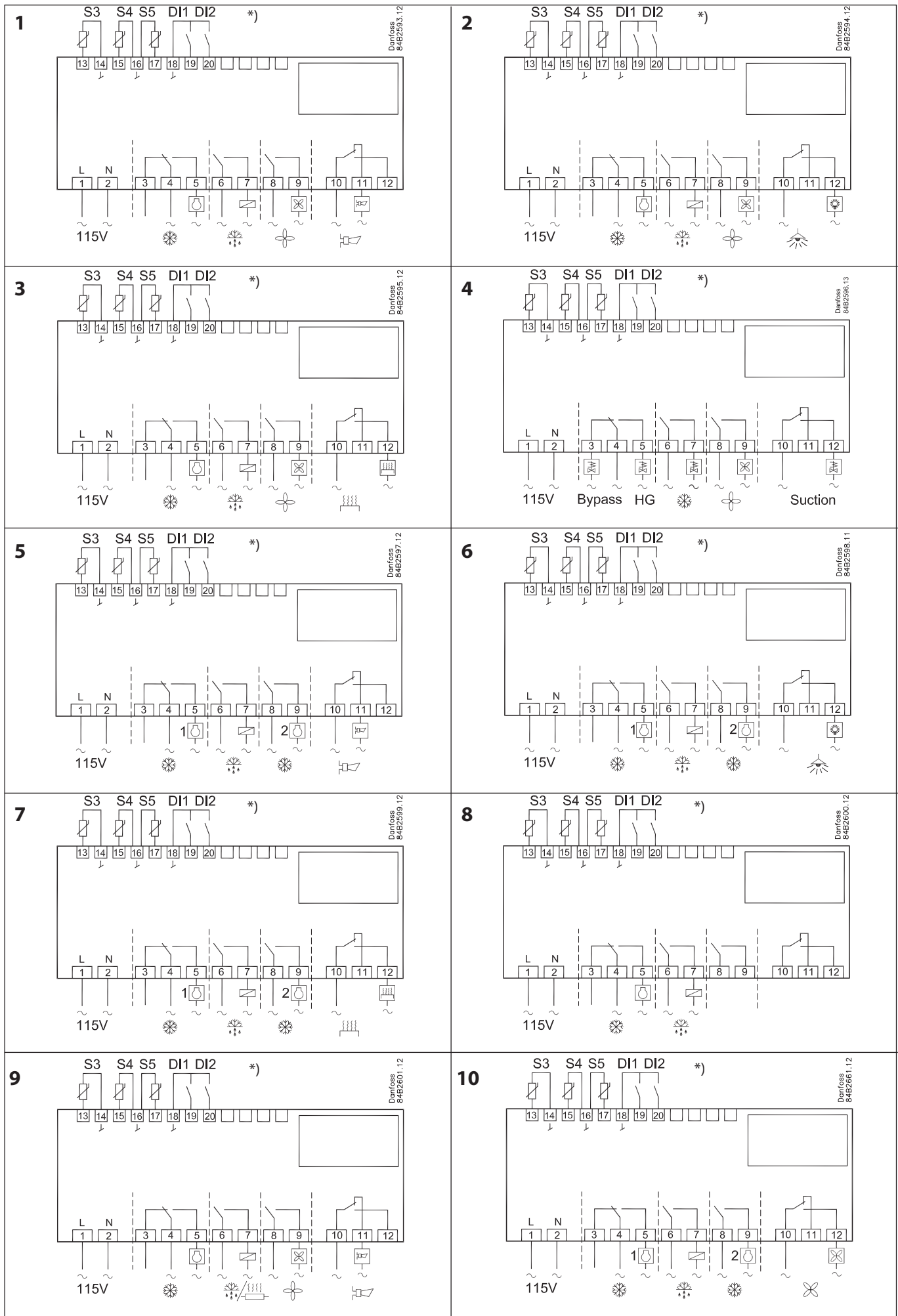


MOD-bus



084R8007

o61 — Electrical connections



!!! →

***) DI1, DI2: AU: Guld, Gold, Or, Oro ℓ = max. 15 m**

Setting:

- 1 Open parameter r12 and stop the regulation
- 2 Select electric connection based on the drawings on page 2
- 3 Open parameter o61 and set the electric connection number in it
- 4 Now select one of the preset settings from the table on the right-hand side
- 5 Open parameter o62 and set the number for the array of presettings
- 6 Open parameter r12 and start the regulation
- 7 Go through the survey of factory settings. Make any necessary changes in the respective parameters.
- 8 For network. Set the address in o03 and then transmit it to the gateway/system unit with setting o04.

Auxiliary table for settings (quick-setup)	Case			Room		
	Defrost stop on time	Defrost stop on S5		Defrost stop on time	Defrost stop on S5	
Preset settings (o62)	1	2	3	4	5	6
Temperature (SP)	4°C	2°C	-24°C	6°C	3°C	-22°C
Max. temp. setting (r02)	6°C	4°C	-22°C	8°C	5°C	-20°C
Min. temp. setting (r03)	2°C	0°C	-26°C	4°C	1°C	-24°C
Sensor signal for thermostat. S4% (r15)	100%			0%		
Alarm limit high (A13)	10°C	8°C	-15°C	10°C	8°C	-15°C
Alarm limit low (A14)	-5°C	-5°C	-30°C	0°C	0°C	-30°C
Sensor signal for alarm funct.S4% (A36)	100%			0%		
Interval between defrost (d03)	6 h	6h	12h	8h	8h	12h
Defrost sensor: 0=time, 1=S5, 2=S4 (d10)	0	1	1	0	1	1
DI1 config. (o02)	Case cleaning =10			Door function =3		
Sensor signal for display view S4% (017)	100%			0%		

Array 1-6: The settings in the grey fields will be changed

Function	Parameters	Codes	EL-diagram number (page 2)										Min.-value	Max.-value	Factory setting	Actual setting		
			1	2	3	4	5	6	7	8	9	10						
Normal operation																		
Temperature (set point)		---													-50.0°C	50.0°C	2.0°C	
Thermostat																		
Differential	***	r01													0.0 K	20.0K	2.0 K	
Max. limitation of setpoint setting	***	r02													-49.0°C	50°C	50.0°C	
Min. limitation of setpoint setting	***	r03													-50.0°C	49.0°C	-50.0°C	
Adjustment of temperature indication		r04													-20.0 K	20.0 K	0.0 K	
Temperature unit (°C/°F)		r05													°C	°F	°C	
Correction of the signal from S4		r09													-10.0 K	+10.0 K	0.0 K	
Correction of the signal from S3		r10													-10.0 K	+10.0 K	0.0 K	
Manual service, stop regulation, start regulation (-1, 0, 1)		r12													-1	1	0	
Displacement of reference during night operation		r13													-10.0 K	10.0 K	0.0 K	
Definition and weighting, if applicable, of thermostat sensors - S4% (100%=S4, 0%=S3)		r15													0%	100%	100%	
The heating function is started a number of degrees below the thermostats cutout temperature		r36													-15.0 K	-3.0 K	-15.0 K	
Activation of reference displacement r40		r39													OFF	ON	OFF	
Value of reference displacement (activate via r39 or DI)		r40													-50.0 K	50.0 K	0.0 K	
Alarm																		
Delay for temperature alarm		A03													0 min	240 min	30 min	
Delay for door alarm	***	A04													0 min	240 min	60 min	
Delay for temperature alarm after defrost		A12													0 min	240 min	90 min	
High alarm limit	***	A13													-50.0°C	50.0°C	8.0°C	
Low alarm limit	***	A14													-50.0°C	50.0°C	-30.0°C	
Alarm delay DI1		A27													0 min	240 min	30 min	
Alarm delay DI2		A28													0 min	240 min	30 min	
Signal for alarm thermostat. S4% (100%=S4, 0%=S3)		A36													0%	100%	100%	
Compressor																		
Min. ON-time		c01													0 min	30 min	0 min	
Min. OFF-time		c02													0 min	30 min	0 min	
Time delay for cutin of comp.2		c05													0 sec	999 sec	0 sec	
Compressor relay 1 must cutin and out inversely (NC-function)		c30													0	1	0	
															OFF	ON	OFF	
Defrost																		
Defrost method (none/EL/GAS/BRINE)		d01													no	bri	EL	
Defrost stop temperature		d02													0.0°C	25.0°C	6.0°C	
Interval between defrost starts		d03													0 hours	240 hours	8 hours	
Max. defrost duration		d04													0 min	180 min	45 min	
Displacement of time on cutin of defrost at start-up		d05													0 min	240 min	0 min	
Drip off time		d06													0 min	60 min	0 min	
Delay for fan start after defrost		d07													0 min	60 min	0 min	
Fan start temperature		d08													-15.0°C	0.0°C	-5.0°C	
Fan cutin during defrost		d09													0	2	1	
0: Stopped																		
1: Running																		
2: Running during pump down and defrost																		
Defrost sensor (0=time, 1=S5, 2=S4)		d10													0	2	0	
Pump down delay		d16													0 min	60 min	0 min	
Drain delay		d17													0 min	60 min	0 min	
Max. aggregate refrigeration time between two defrosts		d18													0 hours	48 hours	0 hours	
Defrost on demand - S5 temperature's permitted variation during frost build-up. On central plant choose 20 K (=off)		d19													0.0 K	20.0 k	20.0 K	
Delay of hot gas injection		d23													0 min	60 min	0 min	
Fan																		
Fan stop at cutout compressor		F01													no	yes	no	
Delay of fan stop		F02													0 min	30 min	0 min	
Fan stop temperature (S5)		F04													-50.0°C	50.0°C	50.0°C	

		1	2	3	4	5	6	7	8	9	10				
HACCP															
Actual temperature measurement for the HACCP function		h01													
Last registered peak temperature		h10													
Selection of function and sensor for the HACCP function. 0 = no HACCP function. 1 = S4 used (maybe also S3). 2 = S5 used		h11										0	2	0	
Alarm limit for the HACCP function		h12										-50.0°C	50.0°C	8.0°C	
Time delay for the HACCP alarm		h13										0 min.	240 min.	30 min.	
Select signal for the HACCP function. S4% (100% = S4, 0% = S3)		h14										0%	100%	100%	
Real time clock															
Six start times for defrost. Setting of hours. 0=OFF		t01-t06										0 hours	23 hours	0 hours	
Six start times for defrost. Setting of minutes. 0=OFF		t11-t16										0 min	59 min	0 min	
Clock - Setting of hours	***	t07										0 hours	23 hours	0 hours	
Clock - Setting of minute	***	t08										0 min	59 min	0 min	
Clock - Setting of date	***	t45										1	31	1	
Clock - Setting of month	***	t46										1	12	1	
Clock - Setting of year	***	t47										0	99	0	
Miscellaneous															
Delay of output signals after start-up		o01										0 s	600 s	5 s	
Input signal on DI1. Function: 0=not used. 1=status on DI1. 2=door function with alarm when open. 3=door alarm when open. 4=defrost start (pulse-pressure). 5=ext.main switch. 6=night operation 7=change reference (activate r40). 8=alarm function when closed. 9=alarm function when open. 10=case cleaning (pulse pressure). 11=forced cooling at hot gas defrost.		o02										1	11	0	
Network address (0=off)		o03										0	240	0	
On/Off switch (Service Pin message) IMPORTANT! o61 must be set prior to o04		o04										OFF	ON	OFF	
Access code 1 (all settings)		o05										0	100	0	
Used sensor type (Pt /PTC/NTC)		o06										Pt	ntc	Pt	
Display step = 0.5 (normal 0.1 at Pt sensor)		o15										no	yes	no	
Max hold time after coordinated defrost		o16										0 min	60 min	20	
Select signal for display view. S4% (100%=S4, 0%=S3)		o17										0%	100%	100%	
Input signal on DI2. Function: (0=not used. 1=status on DI2. 2=door function with alarm when open. 3=door alarm when open. 4=defrost start (pulse-pressure). 5=ext. main switch 6=night operation 7=change reference (activate r40). 8=alarm function when closed. 9=alarm function when open. 10=case cleaning (pulse pressure). 11=forced cooling at hot gas defrost.). 12=coordinated defrost)		o37										0	12	0	
Configuration of light function (relay 4) 1=ON during day operation. 2=ON / OFF via data communication. 3=ON follows the DI-function, when DI is selected to door function or to door alarm		o38										1	3	1	
Activation of light relay (only if o38=2)		o39										OFF	ON	OFF	
Rail heat On time during day operations		o41										0%	100%	100	
Rail heat On time during night operations		o42										0%	100%	100	
Rail heat period time (On time + Off time)		o43										6 min	60 min	10 min	
Case cleaning. 0=no case cleaning. 1=Fans only. 2=All output Off.	***	o46										0	2	0	
Selection of EL diagram. See overview page 2	*	o61										1	10	1	
Download a set of predetermined settings. See overview previous page.	*	o62										0	6	0	
Access code 2 (partly access)	***	o64										0	100	0	
Save the controllers present settings to the programming key. Select your own number.		o65										0	25	0	
Load a set of settings from the programming key (previously saved via o65 function)		o66										0	25	0	
Replace the controllers factory settings with the present settings		o67										OFF	On	OFF	
Service															
Status codes are shown on page 5		S0-S33													
Temperature measured with S5 sensor	***	u09													
Status on DI1 input. on/1=closed		u10													
Temperature measured with S3 sensor	***	u12													
Status on night operation (on or off) 1=closed	***	u13													
Temperature measured with S4 sensor	***	u16													
Thermostat temperature		u17													
Read the present regulation reference		u28													
Status on DI2 output. on/1=closed		u37													
Temperature shown on display		u56													
Measured temperature for alarm thermostat		u57													
Status on relay for cooling	**	u58													
Status on relay for fan	**	u59													
Status on relay for defrost	**	u60													
Status on relay for railheat	**	u61													
Status on relay for alarm	**	u62													
Status on relay for light	**	u63													
Status on relay for valve in suction line	**	u64													
Status on relay for compressor 2	**	u67													

*) Can only be set when regulation is stopped (r12=0)

**) Can be controlled manually, but only when r12=-1

***) With access code 2 the access to these menus will be limited

SW = 2.3x

Factory settings are indicated for standard units. Other code numbers have customized settings.

The buttons

Set menu

1. Push the upper button until a parameter r01 is shown
2. Push the upper or the lower button and find that parameter you want to change
3. Push the middle button until the parameter value is shown
4. Push the upper or the lower button and select the new value
5. Push the middle button again to enter the value.

Cutout alarm relay / receipt alarm/see alarm code

- Push short the upper button

Set temperature

1. Push the middle button until the temperature value is shown
2. Push the upper or the lower button and select the new value
3. Push the middle button to select the setting.

Reading the temperature at defrost sensor

- Push briefly the lower button

Manuel start or stop of a defrost

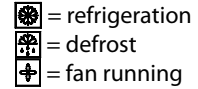
- Push the lower button for four seconds.

See HACCP registration

1. Give the middle button a long push until h01 appears
2. Select required h01-h10
3. See value by giving the middle button a short push

LED

Light emitting diode



Flashes fast at alarm

HACCP

HACCP function is active

Fault code display		Alarm code display		Status code display	
E 1	Fault in controller	A 1	High temperature alarm	S0	Regulating
E 6	Change battery + check clock	A 2	Low temperature alarm	S 1	Waiting for end of the coordinated defrost
E 25	S3 sensor error	A 4	Door alarm	S 2	ON-time Compressor
E 26	S4 sensor error	A 5	Max. Hold time	S 3	OFF-time Compressor
E 27	S5 sensor error	A 15	DI 1 alarm	S 4	Drip-off time
		A 16	DI 2 alarm	S 10	Refrigeration stopped by main switch
		A 45	Standby mode	S 11	Refrigeration stopped by thermostat
		A 59	Case cleaning	S 14	Defrost sequence. Defrosting
		A 60	HACCP alarm	S 15	Defrost sequence. Fan delay
				S 17	Door open (open DI input)
				S 20	Emergency cooling
				S 25	Manual control of outputs
				S 29	Case cleaning
				S 30	Forced cooling
				S 32	Delay of output at start-up
				S33	Heat function r36 is active
				non	The defrost temperature cannot be displayed. There is stop based on time
				-d-	Defrost in progress
				PS	Password required

Setting:

- 1 Open parameter r12 and stop the regulation
- 2 Select electric connection based on the drawings on page 2
- 3 Open parameter o61 and set the electric connection number in it
- 4 Now select one of the preset settings from the table on the right-hand side
- 5 Open parameter o62 and set the number for the array of presettings
- 6 Open parameter r12 and start the regulation
- 7 Go through the survey of factory settings. Make any necessary changes in the respective parameters.
- 8 For network. Set the address in o03 and then transmit it to the gateway/system unit with setting o04.

Auxiliary table for settings (quick-setup)	Case			Room		
	Defrost stop on time	Defrost stop on S5		Defrost stop on time	Defrost stop on S5	
Preset settings (o62)	1	2	3	4	5	6
Temperature (SP)	39°F	36°F	-11°F	43°F	37°F	-8°F
Max. temp. setting (r02)	43°F	39°F	-8°F	46°F	41°F	-4°F
Min. temp. setting (r03)	36°F	32°F	-15°F	39°F	34°F	-11°F
Sensor signal for thermostat. S4% (r15)	100%			0%		
Alarm limit high (A13)	50°F	46°F	5°F	50°F	46°F	5°F
Alarm limit low (A14)	23°F	23°F	-22°F	32°F	32°F	-22°F
Sensor signal for alarm funct.S4% (A36)	100%			0%		
Interval between defrost (d03)	6 h	6h	12h	8h	8h	12h
Defrost sensor: 0=time, 1=S5, 2=S4 (d10)	0	1	1	0	1	1
DI1 config. (o02)	Case cleaning =10			Door function =3		
Sensor signal for display view S4% (017)	100%			0%		

Array 1-6: The settings in the grey fields will be changed

Function	Parameters	Codes	EL-diagram number (page 2)										Min.-value	Max.-value	Factory setting	Actual setting		
			1	2	3	4	5	6	7	8	9	10						
Normal operation																		
Temperature (set point)		---														-58.0°F	122.0°F	36.0°F
Thermostat																		
Differential	***	r01														0°F	36.0°F	36.0°F
Max. limitation of setpoint setting	***	r02														-56.0°F	122°F	122°F
Min. limitation of setpoint setting	***	r03														-58.0°F	120°F	-58.0°F
Adjustment of temperature indication		r04														-4.0°F	68.0°F	32.0°F
Temperature unit (°C/°F)		r05														°C	°F	°F
Correction of the signal from S4		r09														-18.0°F	+18.0°F	0.0°F
Correction of the signal from S3		r10														-18.0°F	+18.0°F	0.0°F
Manual service, stop regulation, start regulation (-1, 0, 1)		r12														-1	1	0
Displacement of reference during night operation		r13														-18.0°F	+18.0°F	0.0°F
Definition and weighting, if applicable, of thermostat sensors - S4% (100%=S4, 0%=S3)		r15														0%	100%	100%
The heating function is started a number of degrees below the thermostats cutout temperature		r36														-27.0°F	-5.0°F	-22.0°F
Activation of reference displacement r40		r39														OFF	ON	OFF
Value of reference displacement (activate via r39 or DI)		r40														-90.0°F	90.0°F	0.0°F
Alarm																		
Delay for temperature alarm		A03														0 min	240 min	30 min
Delay for door alarm	***	A04														0 min	240 min	60 min
Delay for temperature alarm after defrost		A12														0 min	240 min	90 min
High alarm limit	***	A13														-58.0°F	122.0°F	46.0°F
Low alarm limit	***	A14														-58.0°F	122.0°F	-22.0°F
Alarm delay DI1		A27														0 min	240 min	30 min
Alarm delay DI2		A28														0 min	240 min	30 min
Signal for alarm thermostat. S4% (100%=S4, 0%=S3)		A36														0%	100%	100%
Compressor																		
Min. ON-time		c01														0 min	30 min	0 min
Min. OFF-time		c02														0 min	30 min	0 min
Time delay for cutin of comp.2		c05														0 sec	999 sec	0 sec
Compressor relay 1 must cutin and out inversely (NC-function)		c30														0	1	0
																OFF	ON	OFF
Defrost																		
Defrost method (none/EL/GAS/BRINE)		d01														no	bri	EL
Defrost stop temperature		d02														32.0°F	77.0°F	43.0°F
Interval between defrost starts		d03														0 hours	240 hours	8 hours
Max. defrost duration		d04														0 min	180 min	45 min
Displacement of time on cutin of defrost at start-up		d05														0 min	240 min	0 min
Drip off time		d06														0 min	60 min	0 min
Delay for fan start after defrost		d07														0 min	60 min	0 min
Fan start temperature		d08														5.0°F	32.0°F	23.0°F
Fan cutin during defrost		d09														0	2	1
0: Stopped																		
1: Running																		
2: Running during pump down and defrost																		
Defrost sensor (0=time, 1=S5, 2=S4)		d10														0	2	0
Pump down delay		d16														0 min	60 min	0 min
Drain delay		d17														0 min	60 min	0 min
Max. aggregate refrigeration time between two defrosts		d18														0 hours	48 hours	0 hours
Defrost on demand - S5 temperature's permitted variation during frost build-up. On central plant choose 20 K (=off)		d19														0°F	36.0°F	36.0°F
Delay of hot gas injection		d23														0 min	60 min	0 min
Fan																		
Fan stop at cutout compressor		F01														no	yes	no
Delay of fan stop		F02														0 min	30 min	0 min
Fan stop temperature (S5)		F04														-58.0°F	122.0°F	122.0°F

		1	2	3	4	5	6	7	8	9	10				
HACCP															
Actual temperature measurement for the HACCP function		h01													
Last registered peak temperature		h10													
Selection of function and sensor for the HACCP function. 0 = no HACCP function. 1 = S4 used (maybe also S3). 2 = S5 used		h11										0	2	0	
Alarm limit for the HACCP function		h12										-58.0°F	122.0°F	46.0°F	
Time delay for the HACCP alarm		h13										0 min.	240 min.	30 min.	
Select signal for the HACCP function. S4% (100% = S4, 0% = S3)		h14										0%	100%	100%	
Real time clock															
Six start times for defrost. Setting of hours. 0=OFF		t01-t06										0 hours	23 hours	0 hours	
Six start times for defrost. Setting of minutes. 0=OFF		t11-t16										0 min	59 min	0 min	
Clock - Setting of hours	***	t07										0 hours	23 hours	0 hours	
Clock - Setting of minute	***	t08										0 min	59 min	0 min	
Clock - Setting of date	***	t45										1	31	1	
Clock - Setting of month	***	t46										1	12	1	
Clock - Setting of year	***	t47										0	99	0	
Miscellaneous															
Delay of output signals after start-up		o01										0 s	600 s	5 s	
Input signal on DI1. Function: 0=not used. 1=status on DI1. 2=door function with alarm when open. 3=door alarm when open. 4=defrost start (pulse-pressure). 5=ext.main switch. 6=night operation 7=change reference (activate r40). 8=alarm function when closed. 9=alarm function when open. 10=case cleaning (pulse pressure). 11=forced cooling at hot gas defrost.		o02										1	11	0	
Network address (0=off)		o03										0	240	0	
On/Off switch (Service Pin message) IMPORTANT! o61 must be set prior to o04		o04										OFF	ON	OFF	
Access code 1 (all settings)		o05										0	100	0	
Used sensor type (Pt /PTC/NTC)		o06										Pt	ntc	Pt	
Display step = 0.5 (normal 0.1 at Pt sensor)		o15										no	yes	no	
Max hold time after coordinated defrost		o16										0 min	60 min	20	
Select signal for display view. S4% (100%=S4, 0%=S3)		o17										0%	100%	100%	
Input signal on DI2. Function: (0=not used. 1=status on DI2. 2=door function with alarm when open. 3=door alarm when open. 4=defrost start (pulse-pressure). 5=ext. main switch 6=night operation 7=change reference (activate r40). 8=alarm function when closed. 9=alarm function when open. 10=case cleaning (pulse pressure). 11=forced cooling at hot gas defrost.). 12=coordinated defrost)		o37										0	12	0	
Configuration of light function (relay 4) 1=ON during night operation. 2=ON / OFF via data communication. 3=ON follows the DI-function, when DI is selected to door function or to door alarm		o38										1	3	1	
Activation of light relay (only if o38=2)		o39										OFF	ON	OFF	
Rail heat On time during day operations		o41										0%	100%	100	
Rail heat On time during night operations		o42										0%	100%	100	
Rail heat period time (On time + Off time)		o43										6 min	60 min	10 min	
Case cleaning. 0=no case cleaning. 1=Fans only. 2=All output Off.	***	o46										0	2	0	
Selection of EL diagram. See overview page 2	*	o61										1	10	1	
Download a set of predetermined settings. See overview previous page.	*	o62										0	6	0	
Access code 2 (partly access)	***	o64										0	100	0	
Save the controllers present settings to the programming key. Select your own number.		o65										0	25	0	
Load a set of settings from the programming key (previously saved via o65 function)		o66										0	25	0	
Replace the controllers factory settings with the present settings		o67										OFF	On	OFF	
Service															
Status codes are shown on page 8		S0-S33													
Temperature measured with S5 sensor	***	u09													
Status on DI1 input. on/1=closed		u10													
Temperature measured with S3 sensor	***	u12													
Status on night operation (on or off) 1=closed	***	u13													
Temperature measured with S4 sensor	***	u16													
Thermostat temperature		u17													
Read the present regulation reference		u28													
Status on DI2 output. on/1=closed		u37													
Temperature shown on display		u56													
Measured temperature for alarm thermostat		u57													
Status on relay for cooling	**	u58													
Status on relay for fan	**	u59													
Status on relay for defrost	**	u60													
Status on relay for railheat	**	u61													
Status on relay for alarm	**	u62													
Status on relay for light	**	u63													
Status on relay for valve in suction line	**	u64													
Status on relay for compressor 2	**	u67													

*) Can only be set when regulation is stopped (r12=0)

**) Can be controlled manually, but only when r12=-1

***) With access code 2 the access to these menus will be limited

SW = 2.3x

Factory settings are indicated for standard units. Other code numbers have customized settings.

The buttons

Set menu

1. Push the upper button until a parameter r01 is shown
2. Push the upper or the lower button and find that parameter you want to change
3. Push the middle button until the parameter value is shown
4. Push the upper or the lower button and select the new value
5. Push the middle button again to enter the value.

Cutout alarm relay / receipt alarm/see alarm code

- Push short the upper button

Set temperature

1. Push the middle button until the temperature value is shown
2. Push the upper or the lower button and select the new value
3. Push the middle button to select the setting.

Reading the temperature at defrost sensor

- Push briefly the lower button

Manuel start or stop of a defrost




- Push the lower button for four seconds.

See HACCP registration

1. Give the middle button a long push until h01 appears
2. Select required h01-h10
3. See value by giving the middle button a short push

LED

Light emitting diode

-  = refrigeration
-  = defrost
-  = fan running

Flashes fast at alarm

HACCP

HACCP function is active

Fault code display		Alarm code display		Status code display	
E 1	Fault in controller	A 1	High temperature alarm	S0	Regulating
E 6	Change battery + check clock	A 2	Low temperature alarm	S 1	Waiting for end of the coordinated defrost
E 25	S3 sensor error	A 4	Door alarm	S 2	ON-time Compressor
E 26	S4 sensor error	A 5	Max. Hold time	S 3	OFF-time Compressor
E 27	S5 sensor error	A 15	DI 1 alarm	S 4	Drip-off time
		A 16	DI 2 alarm	S 10	Refrigeration stopped by main switch
		A 45	Standby mode	S 11	Refrigeration stopped by thermostat
		A 59	Case cleaning	S 14	Defrost sequence. Defrosting
		A 60	HACCP alarm	S 15	Defrost sequence. Fan delay
				S 17	Door open (open DI input)
				S 20	Emergency cooling
				S 25	Manual control of outputs
				S 29	Case cleaning
				S 30	Forced cooling
				S 32	Delay of output at start-up
				S33	Heat function r36 is active
				non	The defrost temperature cannot be displayed. There is stop based on time
				-d-	Defrost in progress
				PS	Password required